

**Indexable insert for turning VCMT 160404, for finish machining, Grade: HBT020****Order data**

Order number	261388 HBT020
GTIN	4062406257699
Item class	22D

Technical description

Coating	TiCN
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
ISO code indexable insert	VCMT 160404
Cutting depth a_p	0.4 - 1.5 mm
Grade	HBT020
Cutting speed v_c main application	120 - 330 m/min
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Chip breaker	PF

Main application	P
Tool material	Carbide
Corner radius	0.4 mm
Type of product	Indexable insert for turning